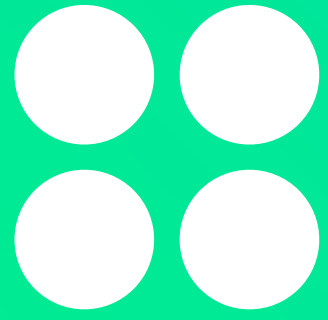


# Four Seasons Company Profile

Global Leader Of Garment Buttons and Trims, Est. 1990



Est. 1990

**Crafting and supplying a diverse range of high-quality buttons and trims tailored for the fashion industry.**

Over 10,000 unique designs





Prussian blue buttons



# Contents

---

**About us**

**Our clients**

**Our network**

**Craftsmanship**

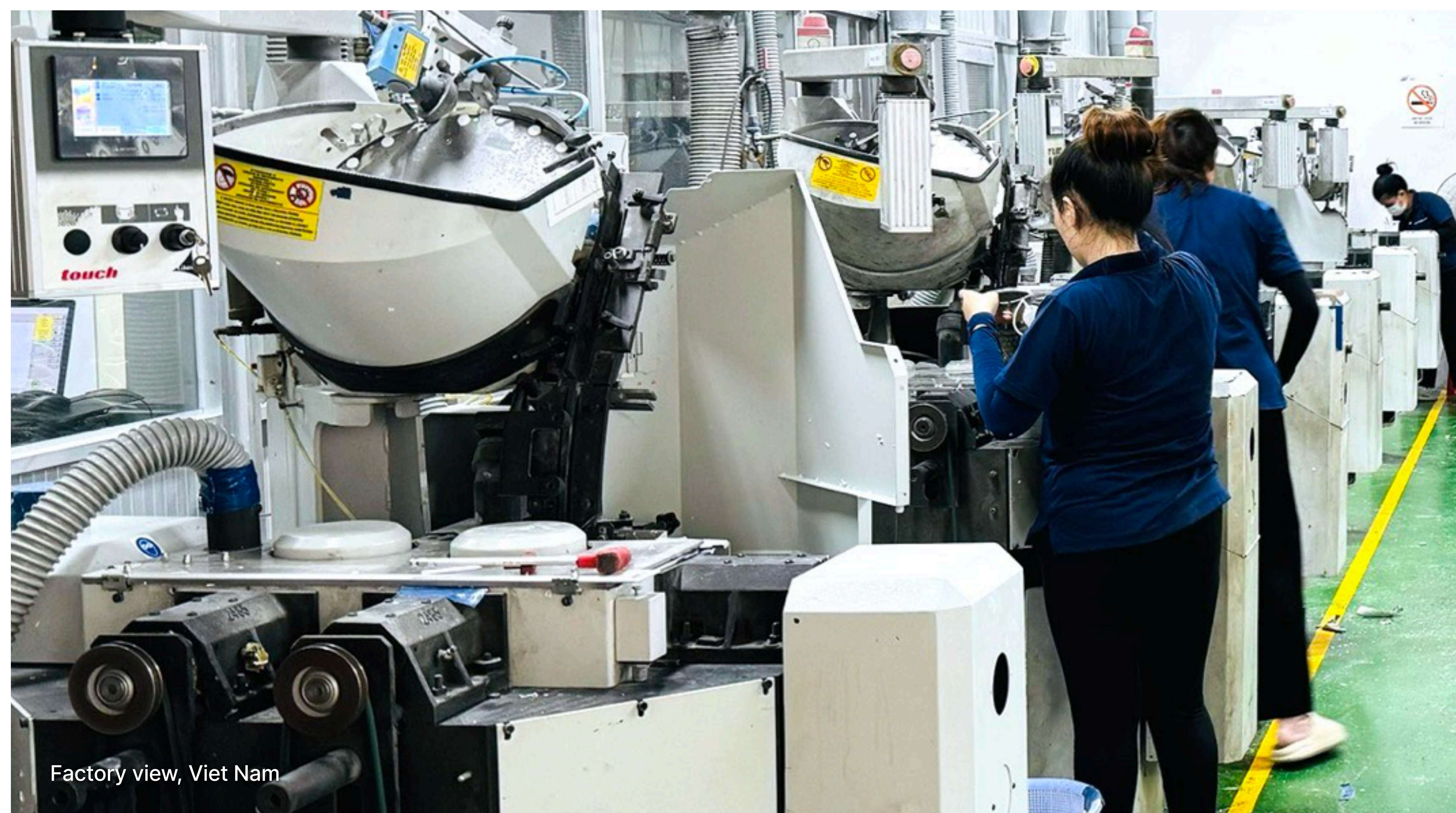
**Products**

**Achievements**

**Competitive Advantage**

**Contact**





Factory view, Viet Nam



# About us

---

**With a legacy spanning over three decades since 1990, Four Seasons has played a pivotal role in the button and trim industry, consistently crafting and producing unique designs, resulting in an extensive range of over 500 unique buttons and trims.**

**Our focus extends across men's, women's, and children's fashion, treating trims as integral components of fashion, and not just mere accessories.**

## **What we do**

At Four Seasons we specialise in crafting and supplying a diverse range of high-quality buttons tailored for the fashion industry.

## **A fundamental human need**

Clothing is a fundamental human need and a part of daily life for almost everyone around the world. While it's practically impossible to provide an exact percentage due to various factors an overwhelming majority—likely well over 99%—of people wear some form of clothing or garments.

## **Tailored for fashion**

We are committed to advancing as leaders in the trim industry, leveraging our extensive experience to deliver exceptional service at every step of the way. Our dedication is reflected in the substantial investments made in hiring top designers and in our state-of-the-art factories. Operating seamlessly across South Korea, Vietnam and China, our network is continuously growing to accommodate our products.





## **Not just a button**

Beyond the functional aspect of fasteners, buttons, and trims, this manufacturer embodies a crucial link in the creative process of garment-making.

They serve as custodians of style, elevating garments from mere fabric to expressive statements. Each button, clasp, or adornment is a testament to precision, artistry, and innovation, offering designers a palette of possibilities to enhance and redefine fashion. The choice of buttons and trims can transform a garment, accentuating its personality, lending flair, and imparting a unique identity.

Ultimately, Four Seasons contribution transcends the tangible; it's an indispensable partner in shaping the visual narrative and aesthetic allure of the fashion industry.



**“Buttons aren't just closures,  
they're the exquisite accents  
that elevate your attire, adding a  
touch of sophistication and  
personality, transforming every  
piece into a fashion statement.”**





Black liquorice buttons



# Our clients

Walmart



MANGO



ZARA



Abercrombie & Fitch





GAP

FOREVER 21



ESPIRIT



H&M





TESCO

Calvin Klein



Juicy Couture



carter's



C&A



M&S



GU



EXPRESS



PRIMARK



dressbarn



HANES  
Brands Inc



KOHL'S



J.CREW





TARGET

ANN TAYLOR



JOE FRESH





OLD NAVY

next



★macy's



Champion





AEROSPATIALE

JCPenney



sears



Tommy Bahama





CHUTEX  
International Company Ltd



晶苑國際集團有限公司  
CRYSTAL INTERNATIONAL GROUP LIMITED

LEE&CO



HANSAE



HANSOLL





POONGIN  
TRADING CO., LTD.

Marubeni



NOBLAND



U BASE





SHINSUNG



TARAE



PANKO



聚陽實業股份有限公司  
MAKALOT INDUSTRIAL CO., LTD.

zamira





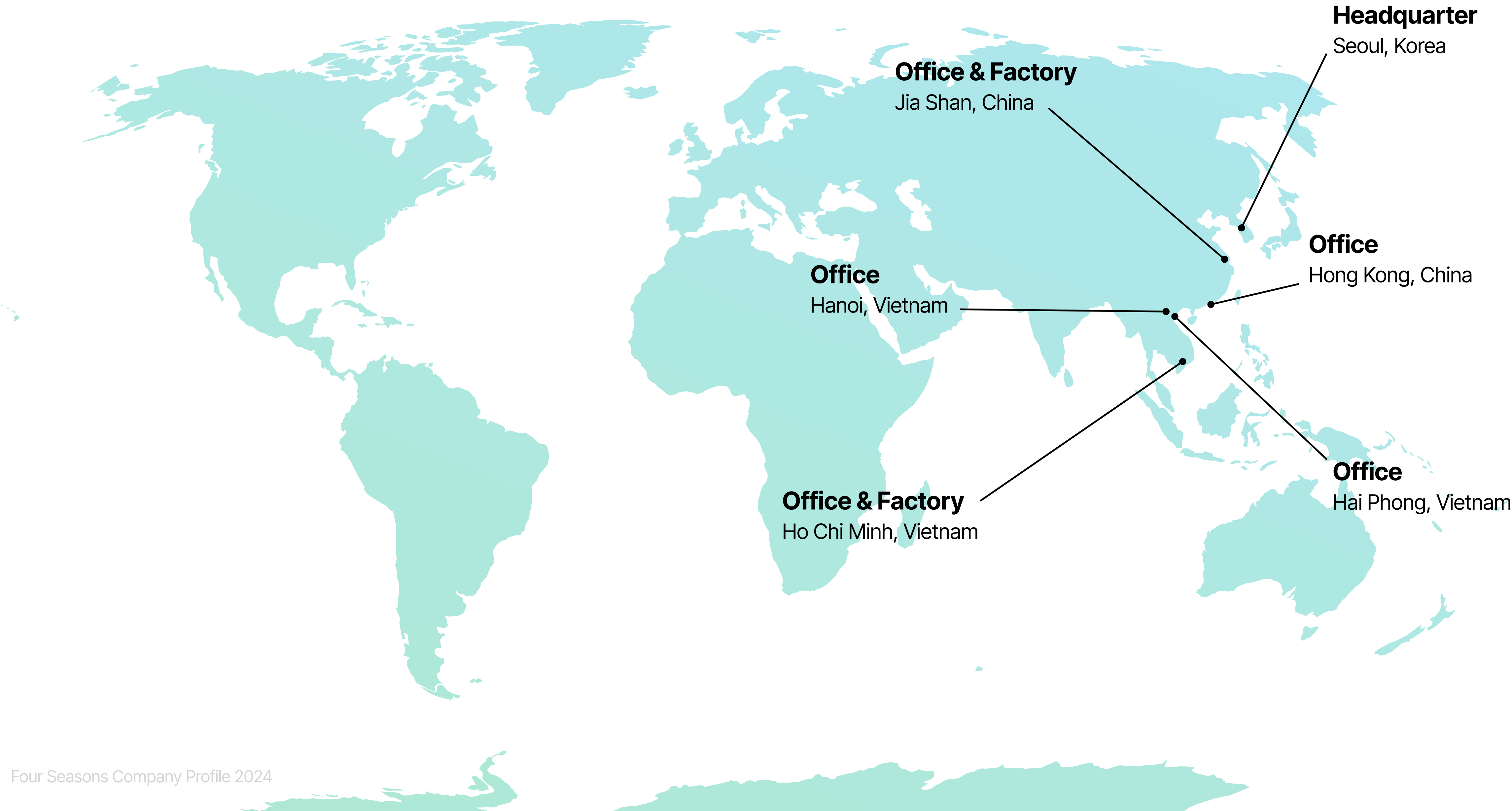
PAN-PACIFIC



SAE-A



# Our network







Vietnam Team, Ho Chi Minh City



# Craftsmanship Since 1990

- 1990

• Four Seasons established in Seoul, Korea
- 1995

• Participated Siba Show, international exhibition, Italy

• Participated Accessory show, China
- 1996

• Completion of the first facility, South Korea
- 1999

• Completion of second fully automated facility
- 2001

• Facility installations for metallic pattern operation
- 2002

• \$1.7M initial investment government approval, Vietnam

• Certified ISO 9001:2000
- 2003

• Certified top supplier by Target, USA

• Completion of Four Seasons factory, Vietnam
- 2006

• Certified KS A 14001 2004 and ISO 14000:2004

• Opening of our Sales office, Vietnam
- 2007

• Four Seasons Vina increased capital to \$300,000

• Expansion of facility equipment, Four Seasons Vina
- 2012

• London sales office, United Kingdom

- 2013

• Certified top supplier by Kohl's, USA
- 2014

• Certified OEKO TEX Standard 100
- 2015

• Opening of Haiphong Sales office, Vietnam
- 2017

• Opening of Jia Shan Sales office, China
- 2018

• Opening of Hanoi Sales office, Vietnam

• Opening of Hong Kong Sales office, China
- 2020

• Certified Recycled Claim Standard 2.0





Bronze rivet on denim



**With an unwavering dedication to craftsmanship, we curate buttons and trims that inspire and enrich the canvas of fashion, setting new standards of excellence.**





Charcoal buttons on suit



## Buttons

Wood

Plastic

Metal

Real-Natural

Covered Buttons

Snap Buttons

Recycled







**Buckle**

Plastic

Metal

Covered Buckle

Clasp Buckle





## Garments

Rivet

Grommet

D-Ring

O-Ring

Stopper

Cord End Tip & Chain





Silver rivets with black denim



# Competitive Advantage

---

## Why our clients choose Four Seasons ?

### Quality

- Certifications
- Defect detection machines to reduce turn over
- Quality control implemented in all production processes

### Production Speed

- Custom built facilities
- Automation equipment

### Competitive Prices

- Mass production
- Automated processes
- Large raw materials stocks

### Research and Development

- Regular attendance to European fashion events
- Annual business ventures to develop collections
- Developed over 10'000 designs
- Continuous research of fashion trends

### Sustainability and Environment Policies

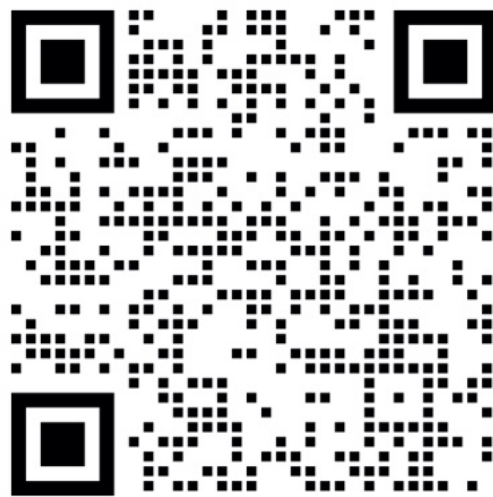
- Certificate ISO 14001
- Wastewater treatment
- Dust collector
- Recycled materials from production residue



# Contact us

---

Scan for more



**Website**

[www.fourseasons1990.com](http://www.fourseasons1990.com)

**Address**

(02578) 82, Muhak-ro 49-gil, Dongdaemun-gu, Seoul, Republic of Korea  
An Điền Village, Bên Cát town, Bình Dương province, Vietnam

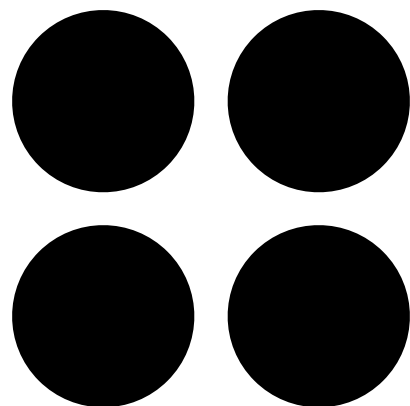
**Phone**

+82-2-3675-5203 (South Korea)  
+84-274-3580-770-2 (Vietnam)

**E-mail**

[fourseasons@fourseasons1990.com](mailto:fourseasons@fourseasons1990.com)





© 2024 Four Seasons Vina. All rights reserved.

Four Seasons and the Four Seasons logo are trademarks of Four Seasons., registered in the U.S. and other countries.

Other product and company names mentioned herein may be trademarks of their respective companies.